Prep for Bridge Welding Certification, AASHTO/AWS ~ D1.5M/D1.5

This two-day class is for experienced welders capable of passing the AASHTO/AWS D1.5M/D1.5 welding code certification test. Students will review the welds they will be required to perform on the test. They will also be evaluated to determine if they have the skill necessary to become certified.

Testing for Bridge Welding Certification, AASHTO/AWS ~ D1.5M/D1.5

On another scheduled day, an independent welding certification firm will test students on AASHTO/AWS D1.5M/D1.5. Those passing will be AASHTO/AWS D1.5M/D1.5 certified. There is a cost for the certification test on that day. The students or their counties will be invoiced by the independent welding certification firm whether they pass or fail the exam.

Cost for Bridge Welding Certification, AASHTO/AWS ~ D1.5M/D1.5

The Bridge Welding Certification ~ AASHTO/AWS D1.5M/D1.5 welding code certification test will be $80.00 per student and payments should be made out to:

C & G Inspection
118 Lynn Road,
Meeker, Oklahoma 74855

Requirements for class:

Welding hood (if needed bring reading glasses or have hood fitted with welding cheater)
Clear safety glasses
Cutting glasses #3 shade
100% cotton long sleeved shirt & pants
Leather high-top boots
Flashlight
Pliers or Channel Locks
Leather gloves
Right Angle Grinder (with disc and wire brush)
Chipping hammer & hand wire brush
WELDING POSITIONS

"ALL TEST WELDS WILL BE PERFORMED ON ONE INCH PLATES USING 7018 ROD"
Note:
1. Convexity, C, of a weld or individual surface bead shall not exceed 0.07 times the actual face width of the weld or individual bead, respectively, plus 1.5 mm (0.06 in.).

Note:
2. Reinforcement R shall not exceed 3 mm (1/8 in.) (see 3.6.2).

Figure 3.3—Acceptable and Unacceptable Weld Profiles (see 3.6)